	ember 24, 2010 1:10:59 PM	7							9 m ² 1 m ² 1 m ²	Page 1
Item ID: Revision ID: Item Name:	D3913-3		Accept				S	Setup Star	1 (89(18) 4	
	11/24/2010 Start Qty: 3.00			Cust Item II Customer:	D:					:
Approvals:	Process Plan: QC:	Date: 10-11-20	Tooling: SPC (Y/N):	Da	te:	ŘÚ	F	Run Sta Sto		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr D3913 100 Large Fab	Revision Nbr A Memo	· .	0.00				(3)			
Large Fab 110 QC Quality Control	1- Cut tub 2- remove	e as per dwg D3913 identification marks and del pleteness to step on W/O	0.00 Cx (0.12	2.06			_(43)			
120 Packaging Packaging	Identify as per dwg &	Stock Location: WA	0.00	AD 5-12-0	9		(3)	· ——,-	·	·

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W/O:		•	WORK ORDER CHANGES											
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-			4											
Part No):	PAR #:	Fault Cate	jory:	NCR: Yes	No DQ	A:	Date: _						
Resolution:			Disposition	1:	QA: N/C CI	osed:		Date: _						
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DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti	on C	Chief Eng	QC Inspector					
	-													

Work Order ID 64107

Wednesday, November 24, 2010 1:10:59 PM



Page 2

Item ID:

D3913-3

Accept

Setup Start



Revision ID:

Start Date:

Item Name: Rib

11/24/2010

Start Qty: 3.00

Req'd Qty: 3.00



Cust Item ID: Customer:

Reference:

A	pp	rov	ais	:

Process Plan: _____

Operation

Description

Date:

QC21- Final Inspection - Work Order Release

Tooling:

Date:

Run

Start

Stop



QC:

Required Date: 11/30/2010

Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Stop

Sequence ID/

Work Center ID

130

Memo

Tool ID

Tool # Plan Code

Qty

Accept Reject Qty

Reject Number

Insp. Stamp

Quality Control

0.00

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W/O:			WORK ORDER CHANGES									
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NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCF	()						
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Picklist Print

Wednesday, November 24, 2010 1:11:03 PM

Work Order ID: 64107

Parent Item:

D3913-3

Parent Item Name: Rib



Start Date: 11/24/2010

Required Date: 11/30/2010

Start Qty: 3.00

Required Qty: 3.00

Comments:

IPP Rev:A new issue DD 10.03.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TS0.750\V.049		Purchased	No	·		100	f	143.9182	8	25.26316 SAG)	10-	12-0
				Location		Loc C	<u> Oty</u>	Loc Code					
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					113763		0		-				
					114323	12.6897	189		_				
					114677	0.00	001						
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				MAT017		3.68448E	E-05						
					114298	3.6845E	E-05		_				
				WA		131.2	284						
					114992	31.9	125		_	<u> </u>			

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SHOP-COPY 5 REFURNTO

ENGENBERHIG QTY -041 ITEM DESCRIPTION UNCONTROLLED COPY D3913-041 LONG BASKET BASE ASSY (350) SUBJECT TO AMENDMENT D3913-101 TUBULAR ASSY (350 SHORT BASKET) WITHOUT NOTICE 2 D3913-15 WIDE FANDLE PL175 WORK ORDER 3 D2581 MOUNTING BRACKET D2931 BUMPER 4 HINGE HALF, BASE
MESH (359 BASKET LONG BASE)
END MESH, BASKET
HANDLE PLATE D4016-1 BS10-11-24 D4020-1 6 I D4020-11 D4021-1 D4021-5 BLANKING PLATE I AN3-10A BOLT AN960JD8 WASHER 12 MS20600AD4W3 BLIND RIVET 10 (14) (14) (13) 2 6 MS21042L3 13 NUT 14 12 NAS1149F0332P WASHER С 4 (11 (12) (13)(14)(10) 4 (11)(12) RELEASE 2010 -03- 2 2 D3913-041 LONG BASKET BASE ASSY (350) (MESH SHOWN LOCALLY FOR CLARITY) A NEW ISSUE

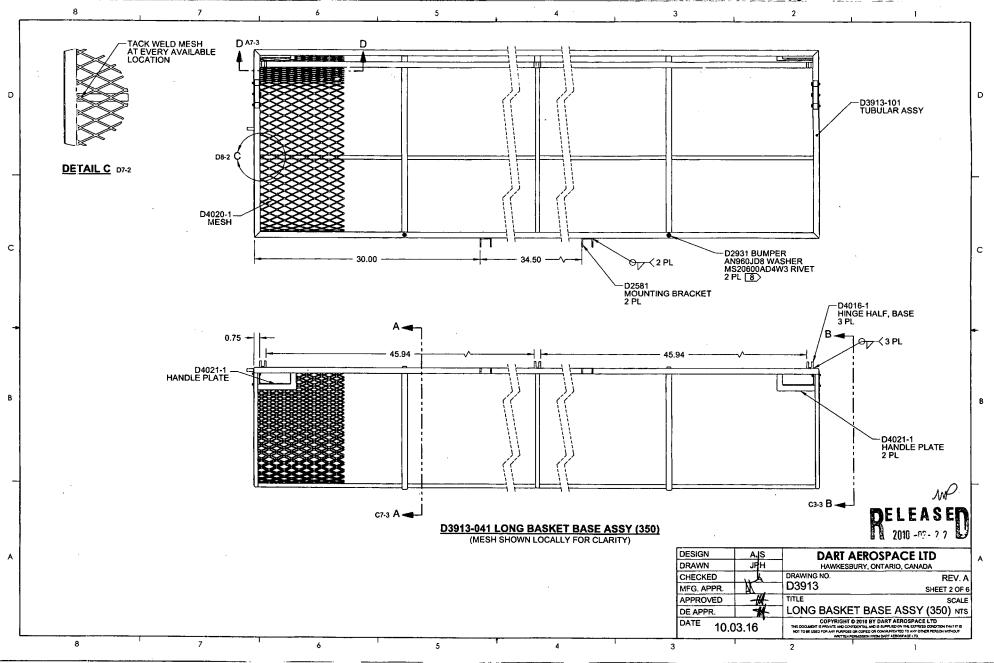
NOTES:
1) MATERIAL: N/A
2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: 43.3 Ibs APPROX
8) INSTALL AFTER FINISH
9) MASK HOLES PRIOR TO POWDER COAT
10) WELD PER DART QSI 004

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REV.			DESCRIPTION	BY	DATE					
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CHECK	ED	113	DRAWING NO.		REV. A					
MFG. A	PPR.	. A.	D3913		SHEET 1 OF 6					
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DE APPR.			LONG BASKET BASE ASSY (350) NTS							
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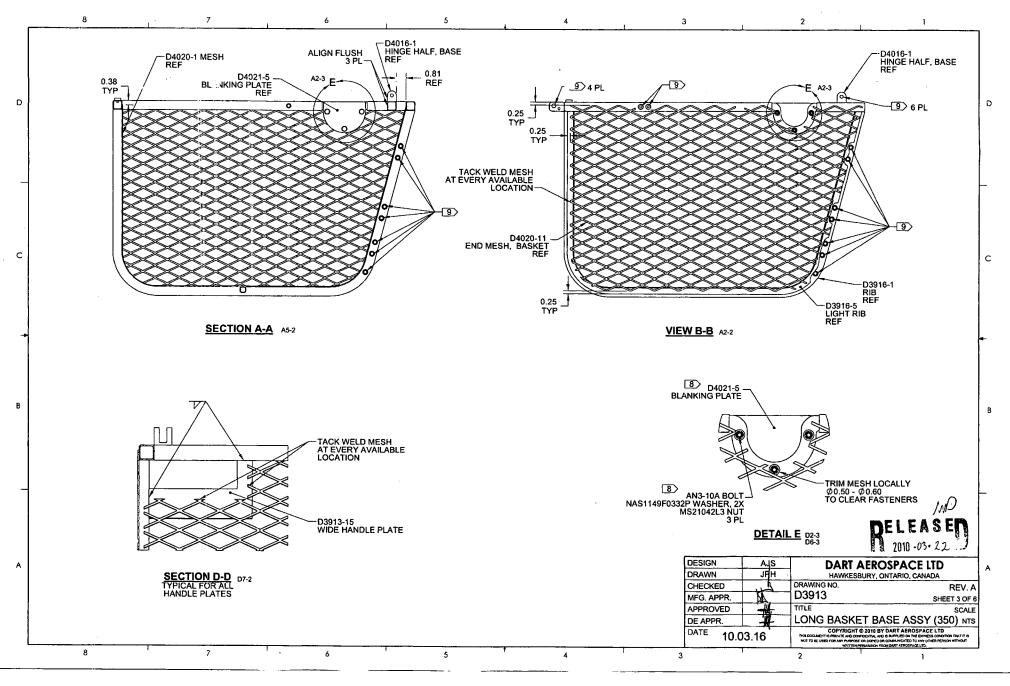
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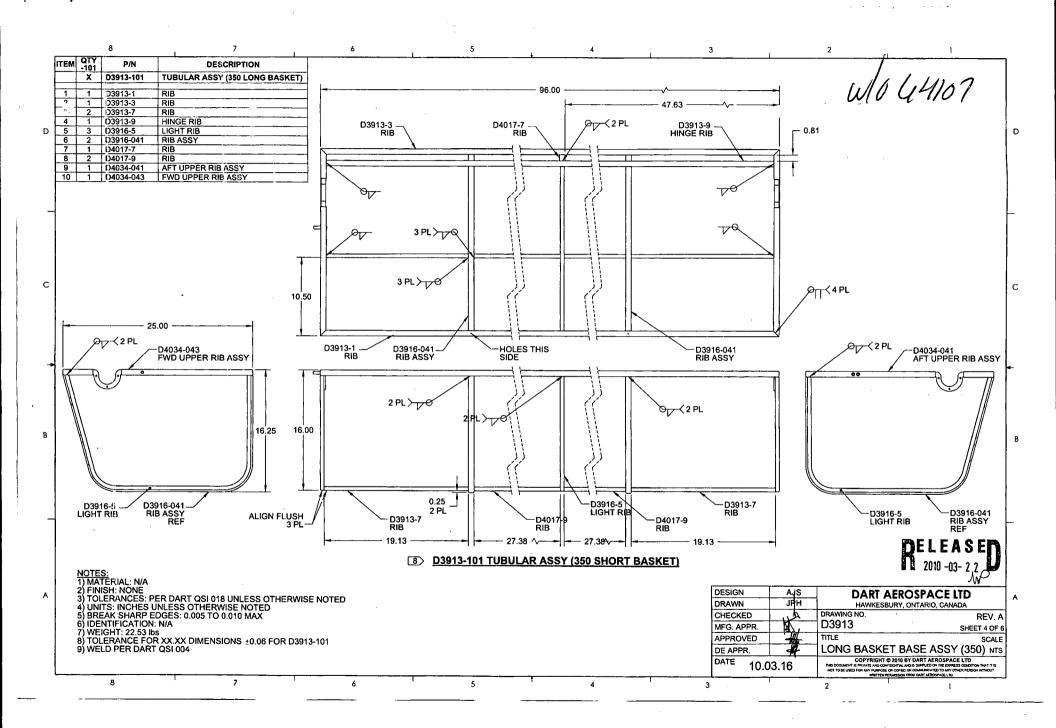


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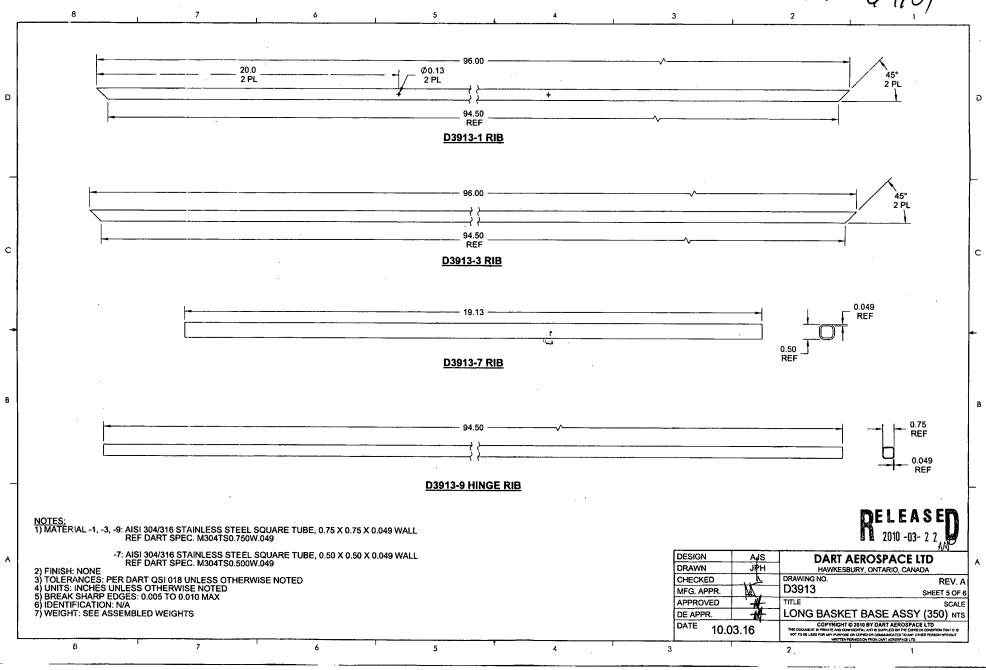


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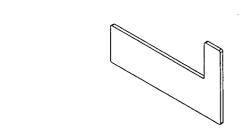
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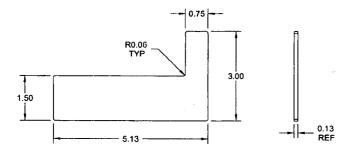
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D3913-15 WIDE HANDLE PLATE



NOTES.

1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S11GA

2) FINISH: NONE
3) TOLE:RANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.31 lbs

DESIGN	AJS	■ DART AEROSPACE LTD				
DRAWN	JFH	HAWKESBURY, ONTARIO, CANADA				
CHECKED		DRAWING NO. REV. A				
MFG. APPR.	M.	D3913 SHEET 6 OF 6				
APPROVED	#	TITLE SCALE				
DE APPR.	4#	LONG BASKET BASE ASSY (350) NTS				
DATE 10.0	3.16	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS COOMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLED ON THE EXPRESS CONDITION THAT IT IS				

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